

## **GROUP 1**



Cost and availability of finishes vary. Contact your local Capral fabricator for more information.

Colours displayed on this colour card are a guide only and have been matched as close as possible to Interpon production standards under daylight conditions. Due to the nature of the printing process, some degree of colour and gloss level variation may occur. Where more than one finish is available product colour may vary. We recommend that you use production line prepared samples for final colour selection or approval.

# **GROUP 2**

GY119A (A8)



GM019A (CM)

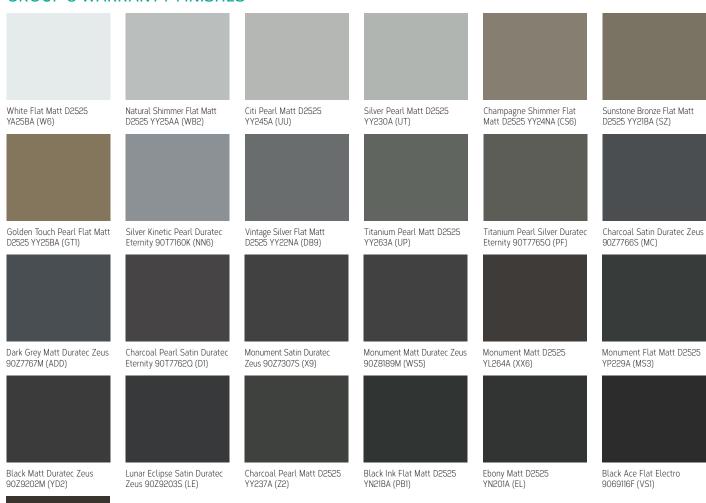
GY237A (SS6)

GN341A (SA8)

26088362 (B1)

9717043K (PS)

## **GROUP 5 WARRANTY FINISHES**





Dark Bronze Flat Electro 9068184K (VR3)





### CARING FOR YOUR CAPRAL ALUMINIUM FINISHES

Caring for the finish of your Capral Aluminium product correctly should greatly enhance its life, appearance and functionality. Below are some tips that should help to extend the life of the finishes on your new product.

Over time with exposure to the elements, powder-coatings may show signs of weathering such as loss of gloss, chalking and slight colour change. A simple regular clean will minimise these effects and remove dirt, grime and other build-ups detrimental to all powder-coating colours.

The frequency of cleaning will depend on many factors:

- · the location of your building
- the surrounding environment, e.g. marine, industrial, alkaline or acidic, etc
- the levels of atmospheric pollution including salts
- prevailing winds and the possibility of airborne debris causing erosive wear of the coating
- protection of part or all of the building by other buildings
- change in environmental circumstances during the lifetime of the building, e.g. if rural became industrial.

### Cleaning

Cleaning should start at the time products are installed, ensuring that construction materials such as concrete, plaster and paint splashes are removed before they have a chance to dry. Failure to remove these materials at this early stage will require the use of aggressive cleaning materials and techniques with potential damage to the powder-coated surface.

The best method of cleaning is by regular washing of the coating using a solution of warm water and non-abrasive, pH neutral detergent solution. Surfaces should be thoroughly rinsed after cleaning to remove all residues. All surfaces should be cleaned using a soft cloth, sponge or a soft natural bristle brush.

The frequency of cleaning will depend on the standard of appearance required and the need to remove deposits that cause damage during prolonged contact. In environments with very high corrosivity levels, such as industrial or marine, the normal frequency of cleaning every 3 months.

Sheltered areas can be more at risk of degradation than in exposed areas. This is because wind-blown salt and other pollutants may adhere to the surface and will not be cleaned away with rainfall. These areas should be inspected on a regular basis and cleaned if necessary. Where the atmosphere is deemed to be non-hazardous, e.g. rural or

normal urban environments, then the period between cleaning can be extended up to a maximum of 24 months depending on the coating selection. However, if heavy soiling occurs, more regular cleaning is required.

Category (AS4312)	Corrosivity Level	Environment Type	Required Cleaning*
C1 & C2	Very Low / Low	Non-hazardous	Every 12 months
C3/T	Medium	Tropical	Every 12 months
C4	High	Pools / Light industrial	Every 6 months
C4	High	Coastal	Every 6 months
C5-M	Very High	Beach Front / Marine	Every 3 months
C5-I	Very High	Heavy Industrial	Every 3 months

<sup>\*</sup>Refer Interpon Powder Coatings - Care and Maintenance sheet for further details.

#### Warning

Do not under any circumstances use strong solvents such as thinners or solutions containing chlorinated hydrocarbons, esters or ketones. Abrasive cleaners or cutting compounds should not be used.

We recommend nothing stronger than white spirits to assist with stubborn stains and cleaning done in shade and during cooler temperatures. Use a soft cloth and gentle wiping only. It is also recommended prior to use, that a small non-visible area of the powder-coated article be tested to ensure that no visual colour change or damage occurs, particularly with bright and deep colours.

#### Warranties

The finishes on all Capral Aluminium products are supplied by market leaders, Interpon® Powder Coatings and Dulux® Powder Coatings. Warranty coverage range will depend on choice of colour specified. Please consult your Capral Aluminium fabricator to obtain the details of warranty terms and conditions for your colour choice.

Warranty information is also available from the following websites:

Interpon Powder Coatings specifyinterpon.com.au/warranties/architectural-aluminium

Dulux Powder Coatings duluxpowders.com.au/warranties



